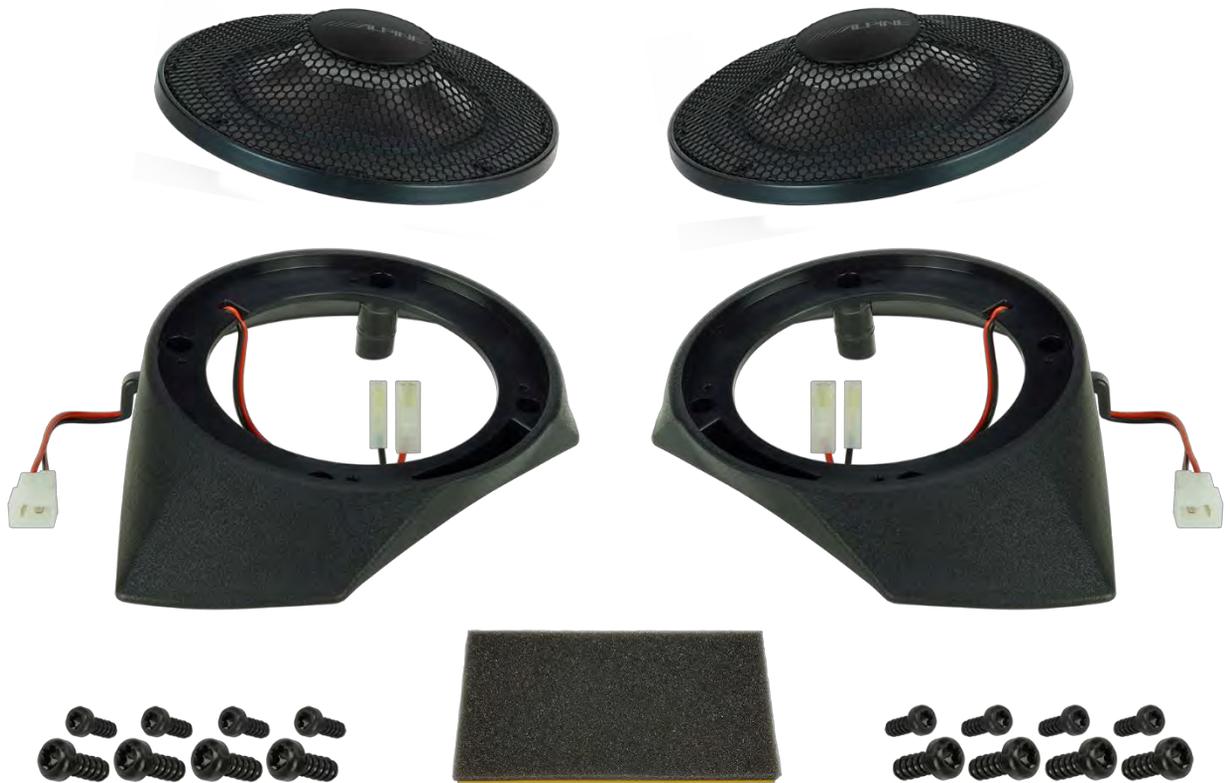


## **SPC-R100-DU** Installation Manual

Radial Speaker System  
for  
Fiat Ducato/ Peugeot Boxer/ Citroen Jumper (X250/ 290)



- ① At first you have to disconnect the plug from the Fiat tweeter. Some vehicle comes also without tweeter or cable, then you can find the plug behind the A-Pillar. In case of no tweeter cable, Please connect the speaker directly to the head unit ISO-connector.



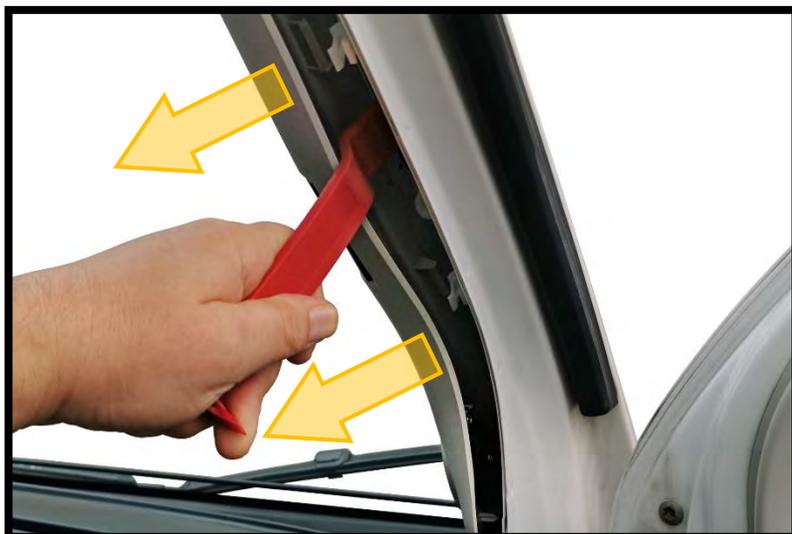
- ② Remove the rubber seal from the door frame.



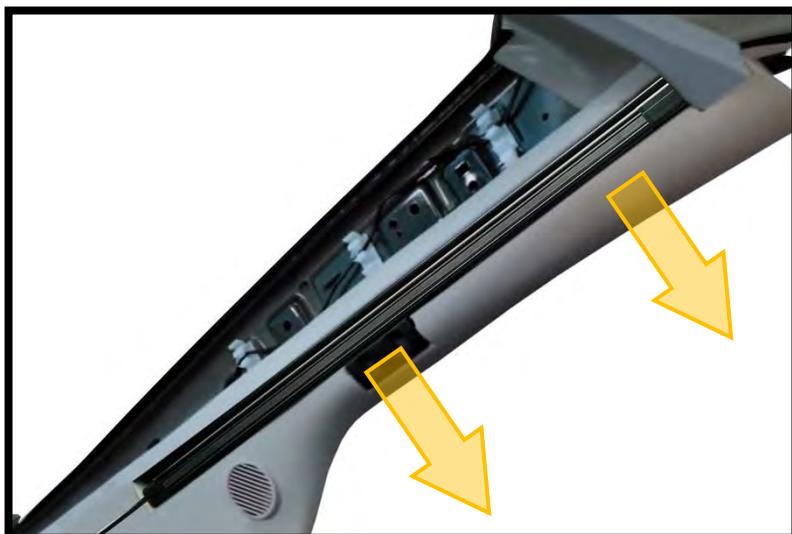
- ③ Remove the two screws from the right REMI front top cover with a PH2 screw driver.



- ④ Slightly lift the a-pillar trim with a plastic assembly wedge to unlock the upper clips. Be careful to not lose the clips.



- ⑤ Lift up the A-pillar to access to the tweeter.



- ⑥ Remove the connector from the tweeter, if a tweeter is present.



- ⑦ Now the connector is accessible  
And you can start with the speaker  
installation.



- ⑧ Fiat Ducato Dashboard.



- ⑨ Place the housing on the contour  
of the dashboard.



- ⑩ Mark the screw holes with a pen.



- ⑪ Check the marked places.



- ⑫ Drill the holes with a 2.5mm drill.



- ⑬ Connect the plug to the enclosure and put the housing on the Dashboard.



- ⑭ Split the adhesive foam.



- ⑮ Wrap one piece of the adhesive foam around the connector and stow it away behind the A-pillar trim.



- ①⑥ Fix the housing with the four supplied screws (Torx 20).



- ①⑦ Now you can connect and install the speaker.



- ①⑧ Connect the speaker wire to the speaker.



- ①⑨ Fix the speaker with the four supplied screws (Torx 10).



- ①⑩ Put the grille on the speaker.



- ①⑪ The SPC-R100 installation is done.



Same procedure on the left side.